
Mono-functional aminosilanes as primers for peptide functionalization

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Abstract: When covalently attaching biomolecules to surfaces such as titanium, trifunctional silanes are commonly used as primers to produce surface amine groups. However, these primed surfaces are rarely uniform in structure due to networking of the silane. Mono-functional aminosilanes may result in more uniform structures, although their long-term stability and effect on osteoblast cell responses are possible issues for orthopedic applications. This study examines for the first time the optimization of peptide coupling to titanium using mono-functional aminosilane reaction chemistry. The resultant surface topography, chemistry, and thicknesses were characterized showing improved surface uniformity compared with tri-

functional silanized surfaces. The stability of the coatings was examined over a period of 8 days in environments of varying pH, temperature, and humidity. In addition, human osteosarcoma (HOS) cell adhesion and spreading on the samples was examined; adhesion was minimal on silanized surfaces, but after functionalization with cysteine the cell density was greater than the titanium control and showed no overall detrimental effect on initial cell responses. © 2008 Wiley Periodicals, Inc. *J Biomed Mater Res* 90A: 947–958, 2009

Key words: surface modification; titanium; silane; functionalization; degradation

INTRODUCTION

The idea of covalently attaching a biomolecule to the surface of an orthopedic implant with the aim of triggering a specific cell response has great potential. It is fundamental that the method used to attach a biomolecule to the implant surface is (a) stable enough to keep the biomolecule in place until the desired response is triggered, (b) that the active groups of the biomolecule are projected toward the cell, and (c) that the components used to attach the biomolecule are not detrimental to cell function.

A method commonly employed to covalently attach biomolecules onto hydroxylated surfaces is functionalization using an aminosilane reaction and subsequent chemical attachment using crosslinkers; this procedure has been successfully applied to biomaterials applications.^{1–3} Trifunctional silanes are more commonly used because they react easily, are

stable and are readily available. However, trifunctional silanes tend to polymerize and form networks on the surface, and even when experiments are performed in anhydrous environments, the resultant surfaces are not uniform in structure.^{4,5} As a result of this, it is hard to model the reactions and draw conclusions from the structures produced.

Jonsson et al.⁶ and subsequently Tripp and co-workers⁷ have investigated gas phase reactions of mono-functional silanes and illustrated that reliable monolayers can be produced using this technique, although the equipment required for reactions in the vapor phase is expensive and has hazards associated with it. Mono-functional aminosilane coatings have been produced in anhydrous solvents,^{5,8} although these surfaces are rarely functionalized with biomolecules; and if they are, they are not fully characterized or optimized.⁹

The question of whether mono-functional silanes are more^{10,11} or less stable⁵ than trifunctional silanes has not been answered, as the conclusions in the literature conflict. The stability of silanized surfaces depends primarily upon the ease at which the siloxane bond with the substrate is hydrolysed. This in turn is dependent on the silane used, steric hin-

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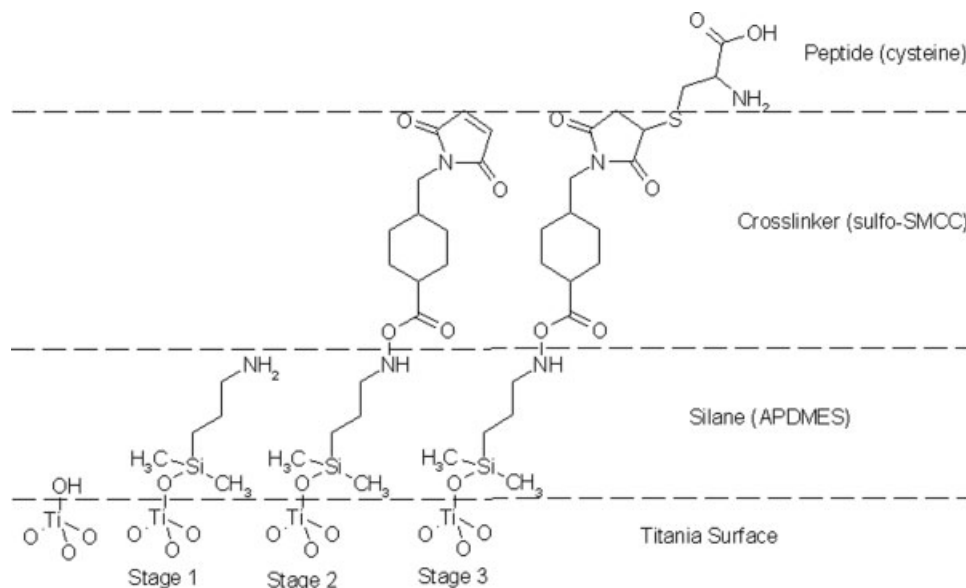


Figure 1. Schematic of the coupling protocol used to functionalize titanium surfaces with peptide in three stages. An aminosilane was reacted at the first stage, a heterobifunctional crosslinker at the second stage, enabling the reaction of the peptide at the final stage.

drance,¹² hydrophobic interactions, degree of cross-linking, and environmental conditions such as humidity^{11,13}; and differences in the methodology of the above studies could explain the discrepancies.

When considering the use of mono-functional silanes for orthopedic applications there are two major concerns; stability (as discussed earlier) and toxicity. If the silane is cytotoxic but completely stable there is no issue provided that access to the silane is blocked by the crosslinked biomolecule. If the silane is not toxic but degrades easily then the bioactivity of the attached molecule might be compromised. However, if the silane degrades easily and is toxic then this would result in inflammation of the surrounding tissue, which would be dependent on the quantity of attached silane released and the rate of degradation. This study aims to investigate these issues and examine the feasibility of mono-functional silanes as primers for functionalization of titanium.

In this work, the reaction of mono-functional aminosilanes to titanium was characterized and optimized, and the subsequent functionalization of cysteine to these surfaces examined. Samples produced through a three-stage process (reaction scheme shown in Fig. 1) were then tested for stability in environments of varying pH, humidity, and temperature. Finally, initial cell attachment responses to the samples at each reaction stage was performed to allow investigation of the cell responses to the changes in surface chemistry after each reaction, and give preliminary indication of any detrimental cell responses to the reagents.

MATERIALS AND METHODS

Sample preparation

Commercially pure grade 1 titanium sheet, 1-mm thick, was punched into 10-mm diameter discs, then polished to a mirror finish using 200, 400, 800, and 1200 μm grit paper then colloidal silica. Samples were then cleaned in acetone (>97%, Sigma), ethanol (>95%, Sigma), and triply distilled water (TDW) for 15 min using an ultrasonic bath. Before functionalization samples were then further cleaned by ultrasonication in pure hydrochloric acid for 3 min and washed five times in distilled water.

Sample oxidation

To oxidize the titanium discs to increase hydroxyl groups, samples were ultrasonicated in piranha solution (concentrate sulphuric acid and 30% hydrogen peroxide) 10% v/v in water. These were then washed three times in distilled water.

Functionalization of titanium

Samples were functionalized in three stages; firstly, samples were silanized by immersing in a mono-functional aminosilane (3-aminopropyltrimethoxysilane, APDMES, from Fluorochem, 4% v/v in toluene) for 1 h, washed five times in toluene (stage 1). Secondly, samples were then immersed in 4-(N-maleimidomethyl)cyclohexane-1-carboxylic acid-3-sulfo-N-hydroxysuccinimide ester sodium salt (sulfo-SMCC, Sigma, 1.5 mg mL⁻¹ in phosphate buffered saline (PBS) solution for 1 h, then washed three times with

PBS and then TDW (stage 2). Finally, the peptide (L-cysteine, Sigma, 2 mg mL⁻¹ in PBS) was then dissolved in degassed PBS in a nitrogen atmosphere and reacted with all surfaces for 30 min (stage 3). As a comparison a trifunctional silane, 3-aminopropyltriethoxy silane (APTES, Fluorochem), was also used instead of APDMES and it was reacted under the same conditions.

Optimization of reaction conditions

Prior to full characterization, the reaction conditions were optimized using infrared spectroscopy to monitor the reaction. The infrared spectrometer used to monitor the reactions was a Tensor 27 manufactured by Bruker, with an MCT nitrogen cooled detector and a resolution of 2 cm⁻¹. Infrared reflection absorption spectroscopy (IRRAS) was performed on the treated titanium discs using a horizontal reflection unit (grazing angle of 80°) with a KR5 holographic polarizer to maximize signal. The atmosphere inside the chamber was dried using purified air throughout and 30 s scans were taken for each spectrum.

The effect of sample oxidation (with or without the oxidation process described in "Sample oxidation"), atmospheric humidity (reaction performed in a dry nitrogen atmosphere <100 ppm water, or air), and silanization time and silane concentration on the reaction was investigated. The reaction time remained at 1 h when varying silane concentrations and the silane concentration at 4% v/v when examining reaction time. After the silanization conditions were optimized, the concentration of sulfo-SMCC and cysteine was then varied and the optimum concentrations found using IRRAS.

Characterization of functionalized surfaces

XPS analysis was performed using a Kratos AXIS ULTRA with mono-chromated Al K α X-ray source (1486.6 eV). A pass energy of 20 eV was used for high resolution scans and 80 eV was used for wide scans. A charge correction was performed using the carbon 1s peak at 285 eV. The sample topography was examined using a Topometrix Explorer Pulsed-Force AFM in noncontact mode, with a resolution of 500 lines per scan and an area of 125 μ m². Data analysis involved first-order leveling and the software used was WSxM (Nanotec Electronica, Spain). The coupling reaction was also analyzed using dual polarization interferometry (DPI) to determine the thickness of the coatings. An amine-functionalized chip (FB80 serial no.0845) was used in an AnaLight[®] Bio200 DPI (Farfield Scientific) to represent the silanized surface. Fifty microliters of the crosslinker (sulfo-SMCC, 1.5 mg mL⁻¹ in degassed PBS, Sigma) was flowed over the chip at a rate of 30 μ L min⁻¹, then washed with degassed PBS, followed by flowing 50 μ L of L-cysteine (2 mg mL⁻¹, Sigma). The chip was then washed again with degassed PBS.

Stability tests

Functionalized titanium samples were immersed in different environments for 8 days and were analyzed every

24 h using IRRAS and the immersion solutions replaced. The environments used were triply distilled water (TDW), air, dry air (dried using desiccant), and solutions of pH 3, 5, 7, 9, and 11 (the acidity was regulated using nitric acid and sodium hydroxide). The effect of temperature on sample degradation was examined by heating for 30 min at temperatures between 40 and 140°C in 10°C intervals. The coatings were analyzed by IRRAS using the same setup described in "Optimization of reaction conditions", unfortunately due to the use of this technique it was not possible to simulate physiological conditions due to deposition of protein.

Cell culture

Human osteosarcoma (HOS) cells (TE85 HOS, ECACC) were cultured in Dulbecco's modified eagles medium (DMEM, Gibco) supplemented with 10% v/v foetal calf serum (FCS, Gibco), 2% v/v HEPES (1M, Gibco), 1% v/v glutamine (200 mM, Gibco), 1% v/v non-essential amino acids (10 mM, Gibco). The cells were trypsinized at 80% confluency. The samples analyzed for initial cell attachment were polished titanium, silanized titanium, silanized titanium reacted with sulfo-SMCC crosslinker, and titanium with fully coupled peptide. Before seeding samples were sterilized with ultraviolet radiation for a minimum of 1 h on both the top and bottom surfaces. Cells were harvested and seeded on samples at a density of 10,000 cells cm⁻² and left for 90 min in both serum-free and serum-containing media.

Cell fixing and staining

After attachment, cells were fixed using paraformaldehyde (4 wt % in PBS), permeabilized at 4°C and then stained using propidium iodide (0.1% w/v, Sigma) for 1 s. Samples were mounted under glycerol with 10% diazabicyclo(2,2,2)octane (DABCO, 2 mg mL⁻¹ in PBS), and 22 areas sampled. Cells were counted using Image Pro Plus software (Media Cybernetics, MD, USA) to quantify adhesion. A Philips XL30 scanning electron microscope (SEM) with an accelerating voltage of 15 kV and a working distance of 10 mm was used to examine cell morphology and spreading. Samples for SEM viewing were harvested and seeded in the same manner as before. Cells were fixed with glutaraldehyde (3% v/v), postfixed with 1% w/v osmium tetroxide solution for 1 h, then left in 7% sucrose solution in cacodylate buffer (0.1M) overnight at 4°C, then dehydrated with 20, 40, 60, 70, 80, and 90% v/v ethanol for 5 min, then twice in 100% ethanol for 10 min, and then dried twice in hexadimethyldisilazane (HMDS) for 5 min, then again for 10 min and finally left to air dry. Samples were gold coated before viewing to prevent charging.

Statistical analysis

Error bars depicted are calculated standard errors and significance calculated using one-way ANOVA with Tukey's post test using Prism software (Graphpad, CA, USA). A sample size of three was used for each data point,

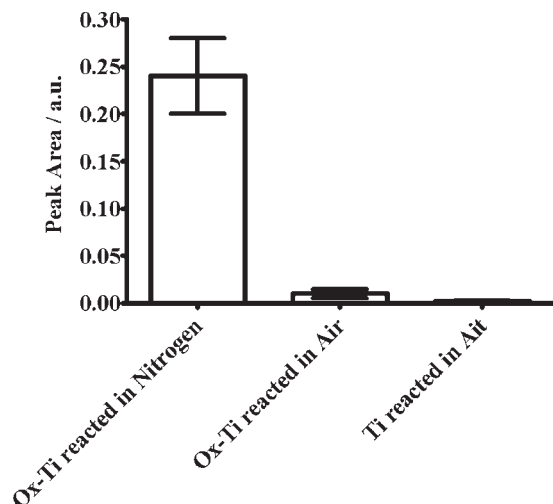


Figure 2. Integration of FTIR absorbance of Si-CH₃ band from 1230 to 1270 cm⁻¹ with a linear baseline. Oxidized titanium samples (Ox-Ti) and untreated titanium samples (Ti) were silanized with 4% APDMES for 1 h in air and in a dry nitrogen atmosphere. A sample size of three was used for each data point and the error bars represent the standard error in the mean.

with each being analyzed by the relevant technique at least thrice. With the cell tests a sample size of six was used; the cell density per sample was found from microscope images of 22 areas of size 250 μm², the cell area was found

after measurement of >30 cells per sample using a SEM microscope.

RESULTS

Optimization of reaction conditions

Grazing angle infrared absorbance spectroscopy was used to quantify the coupled reagents at each reaction stage. Selected peaks for each reagent (Si-CH₃ for silane at 1230–1270 cm⁻¹, amine for cysteine at 1450–1660 cm⁻¹, or imide for the sulfo-SMCC crosslinker at 1685–1730 cm⁻¹) were integrated with a linear baseline.

The use of a nitrogen atmosphere and oxidizing the titanium was shown to have a significant effect on the degree of silanization with the oxidation treatment showing a significant improvement, as seen in Figure 2. To examine the degree of silanization with increasing time, the reaction was modeled empirically using an exponential association and the time chosen for subsequent reactions that corresponded to 90% of the maximum. The model fit is demonstrated in Figure 3(a) and reached 90% of the maximum at 194 min.

The optimal concentration of reactants was also decided through modeling with an exponential asso-

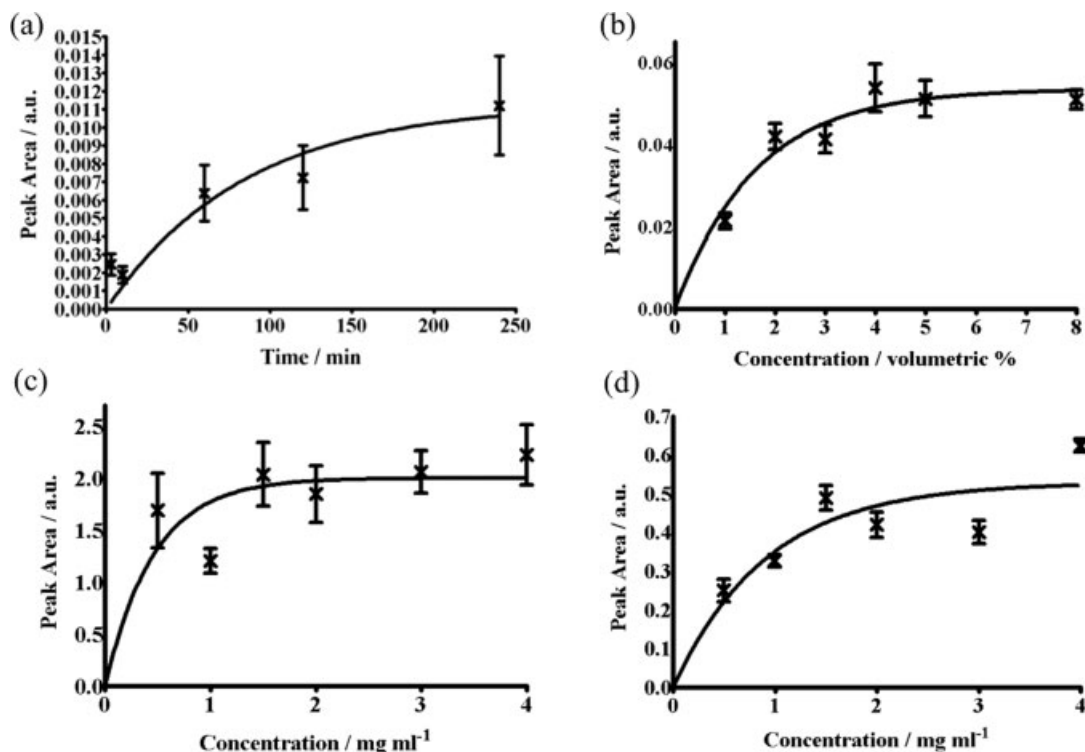


Figure 3. Integration of FTIR absorbance of (a) Si-CH₃ band with increasing silanization time, using 4% v/v silane concentration, (b) Si-CH₃ band over a range of silane concentrations, (c) imide band from over a range of sulfo-SMCC concentrations, after reacting with 4% silane, (d) amine band from over a range of cysteine concentrations, after reacting with 4% silane and 1.5 mg mL⁻¹ of sulfo-SMCC. A sample size of three was used for each data point and the error bars represent the standard error in the mean.

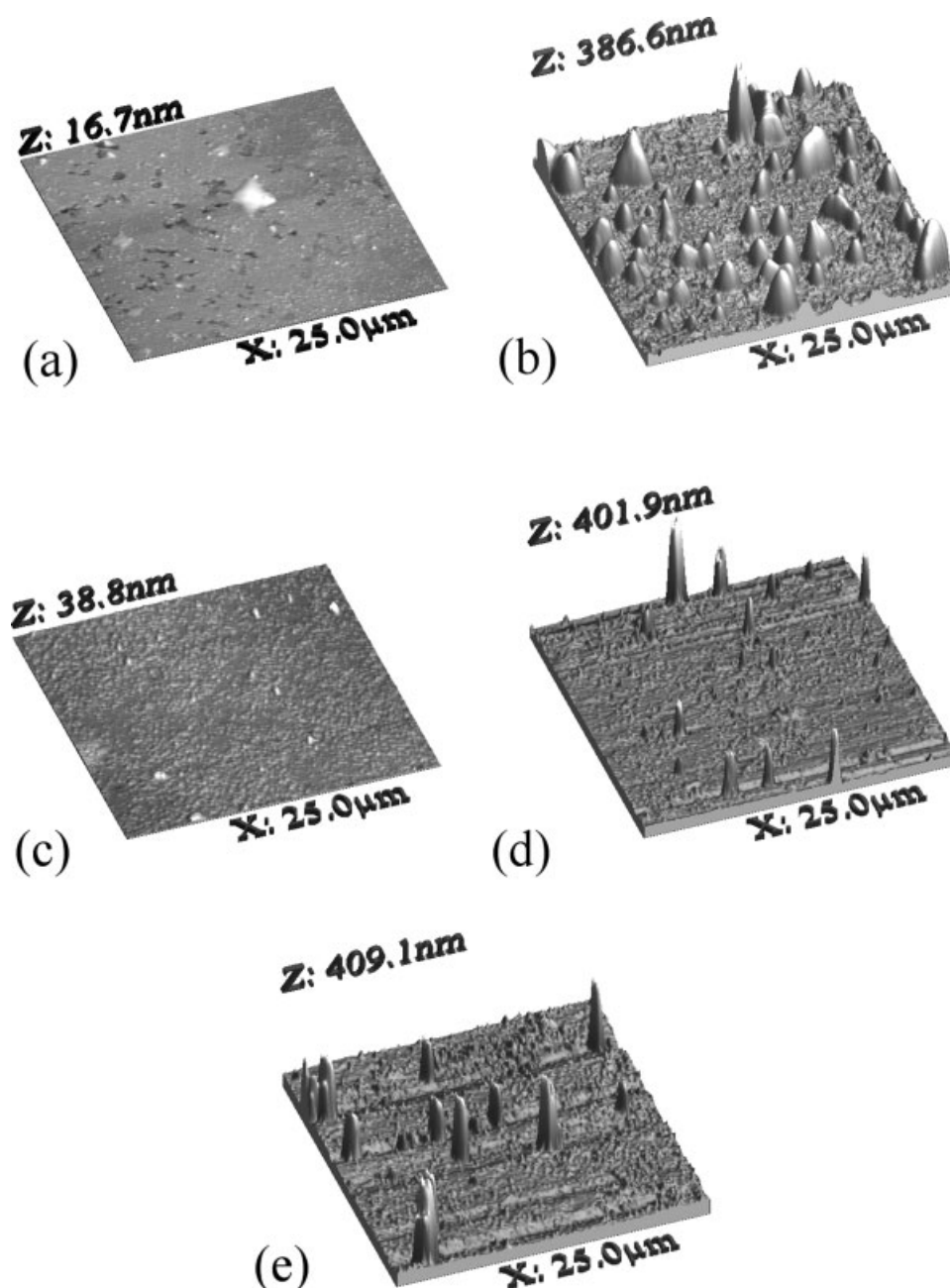


Figure 4. Representative AFM pictures over a $125\ \mu\text{m}^2$ area of samples at different stages of functionalization compared with a trifunctionally silanized surface; (a) untreated titanium, (b) reaction with 4% APTES, (c) stage 1 reaction with 4% APDMES, (d) stage 2 reaction with $1.5\ \text{mg mL}^{-1}$ sulfo-SMCC, and (e) stage 3 reaction with $2\ \text{mg mL}^{-1}$ cysteine. A sample size of three was used for each data point and the error bars represent the standard error in the mean.

ciation and the concentration chosen when 90% of the maximum was reached. The optimum concentrations were found to be 3.7% v/v silane [see Fig. 3(b)], $1.1\ \text{mg mL}^{-1}$ of sulfo-SMCC [see Fig. 3(c)], and $2.1\ \text{mg mL}^{-1}$ of cysteine [see Fig. 3(d)].

Topographical analysis of silanized surfaces

The topographical structures produced with tri-functional and mono-functional silanes can be seen

in Figure 4. The tri-functional silane produced large clusters of material ($1\text{--}5\ \mu\text{m}$ spacing) resulting in non-uniform topographies. The mono-functional silane had a lower roughness and presented a more uniform surface. When the mono-functional silanized surface was then functionalized with cysteine an increase in roughness was observed, Figures 4 and 5. The topography of the final coupled surface consisted of patches of increased height with an average spacing distance of $5\ \mu\text{m}$.

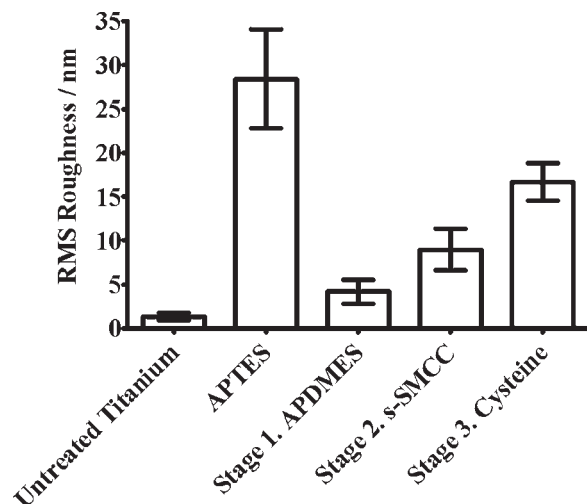


Figure 5. RMS roughness values calculated from AFM micrographs; a sample size of three was used and the error bars represent by the standard error in the mean.

Surface elemental compositions

XPS data was analyzed with Casa XPS software (<http://www.casaxps.com>). Deconvolution of the oxygen (O) peak was carried out using a linear background, the full width half maximum of all O 1s peaks were set to equal that of the titanium dioxide peak at 529.2 eV. The remaining three peaks assigned were: carbon bound oxygen, hydroxyl groups, and water with shifts from the titania peak of 2.37, 1.39, and 3.71 eV, respectively, the fit is demonstrated in Figure 6. All elements were normalized by the titanium peak intensity to account for masking effects.

The surface elemental compositions of the samples are illustrated in Table I. After silanization a dramatic increase was seen in the nitrogen, carbon, silicon, and combined oxygen peaks from hydroxyl groups, water, and carbon. After crosslinking, these peaks decreased to a level similar to that of the untreated titanium. After functionalization with cysteine no significant increase in the nitrogen and carbon peaks was observed.

Thickness of coupled layers

The DPI results confirmed successful functionalization by an increase in thickness of the chip at each

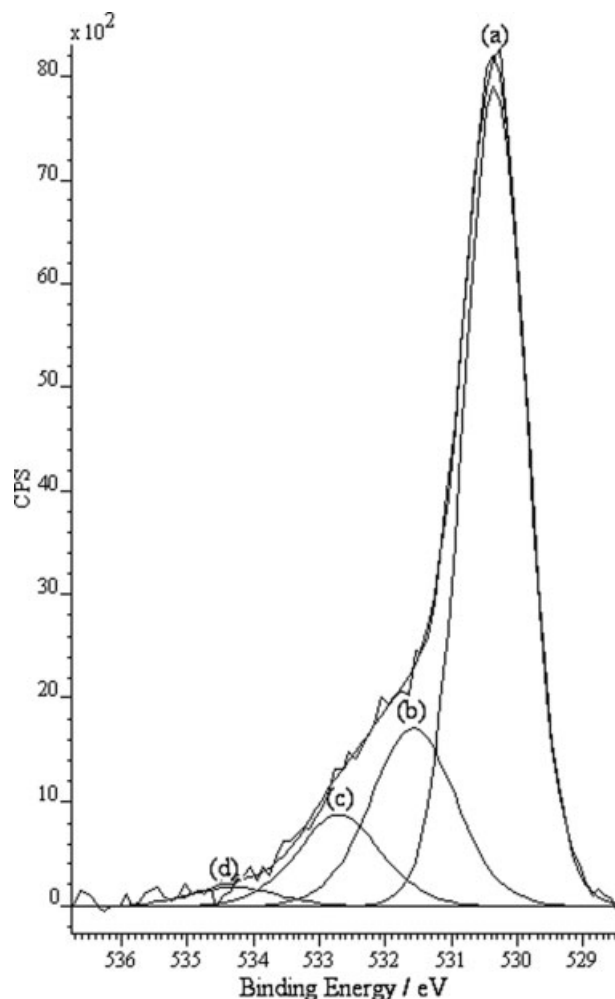


Figure 6. Illustration of deconvolution of the O 1s XPS peak of (a) oxygen bound to titanium, (b) hydroxyl groups, (c) oxygen due to carbon, and (d) water.

stage. An increase of 0.89 ± 0.09 nm was seen when the sulfo-SMCC was flowed through the chip and a smaller increase of 0.01 ± 0.09 nm after the cysteine, see Figure 7, though this was not within the experimental error of the instrument. It was not possible to analyze the silane thickness using the DPI due to unwanted reactions with tubing in the machine. Instead the mono-functional silane was modeled using Materials Visualiser (Accelrys[®]), a comparison of the measured thickness values and the modeled thicknesses are illustrated in Table II. The total thickness values correlate well and show that, presuming

TABLE I
XPS Results Showing Variation in Elemental Percentage (Normalised by Titanium Peak Area) on Different Chemically Coupled Surfaces

	O 1s from TiO	O 1s from H ₂ O, OH, C	N 1s	C 1s	Si 2p
Untreated titanium (Ti)	1.73 (± 0.04)	0.53 (± 0.05)	0.00 (± 0.01)	0.45 (± 0.04)	0.00 (± 0.01)
Monofunctional silanized Ti	1.66 (± 0.04)	1.00 (± 0.37)	0.15 (± 0.07)	0.85 (± 0.34)	0.23 (± 0.12)
Crosslinked silanized Ti	1.68 (± 0.03)	0.66 (± 0.09)	0.05 (± 0.01)	0.45 (± 0.06)	0.04 (± 0.01)
Cysteine functionalized Ti	1.78 (± 0.03)	0.63 (± 0.07)	0.07 (± 0.02)	0.49 (± 0.09)	0.04 (± 0.01)

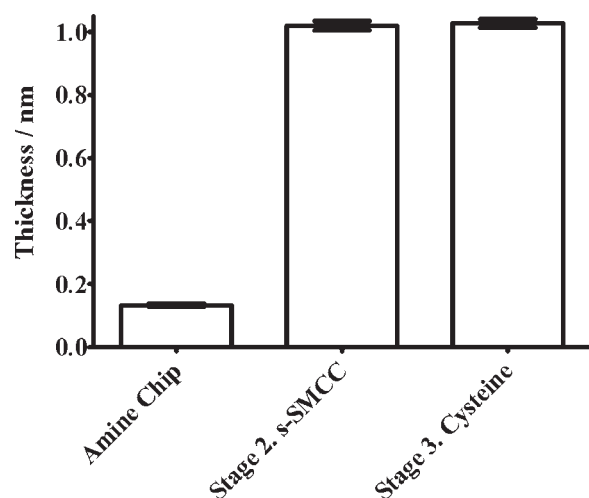


Figure 7. Thickness after reaction of sulfo-SMCC (1.5 mg mL^{-1}) and cysteine (3 mg mL^{-1}) with an amine functionalized chip analyzed using DPI. A sample size of three was used for each data point and the error bars represent the standard error in the mean.

the surfaces react uniformly and in a monolayer, a thickness of 1.7 nm would be expected.

Stability tests

Degradation of the cysteine coupled surfaces was monitored using infrared spectroscopy over a period of 8 days. Results were fitted empirically with a first-order polynomial line of best fit through $y = 100\%$. The amine region was integrated with a linear baseline across the region $1451\text{--}1662 \text{ cm}^{-1}$. Increased degradation was seen on samples exposed to a greater humidity in the surrounding environment [see Fig. 8(a)]. It was estimated from the trends that the samples kept in water would be fully removed from the surface by 11 days, those in air by 11 days 6 h and in the desiccator by 12 days and 2 h.

The acidity of the environment also had a significant effect on the sample degradation, as can be seen in Figure 8(b). The coating was most stable at a pH of 3. The predicted time for the coating to be com-

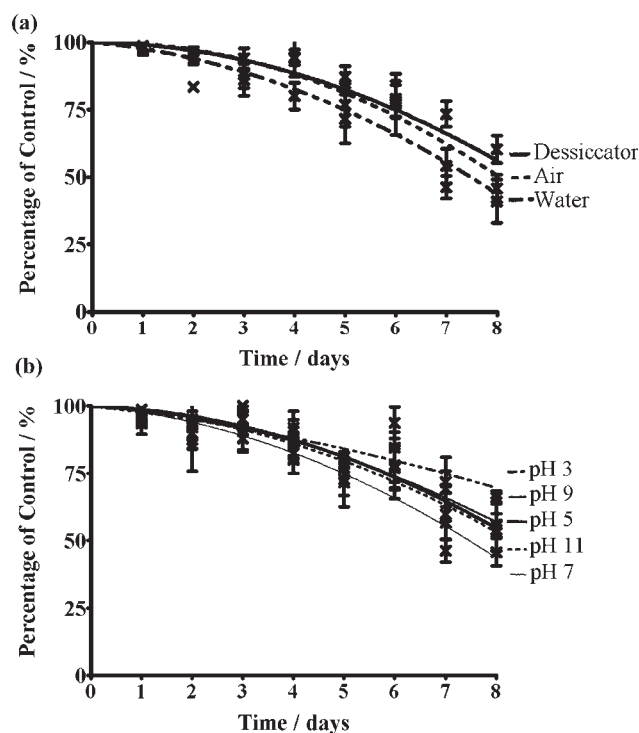


Figure 8. Degradation of cysteine functionalized samples in different (a) humidities and (b) acidities over a period of 8 days. Degradation of coating monitored through the infrared amine band; a sample size of three was used for each data point and the error bars represent the standard error in the mean.

pletely removed was found to be 11 days (pH 7), 12 days 2 h (pH 11), 12 days 3 h (pH 5), 12 days 15 h (pH 9), and 17 days 7 h (pH 3).

Through heat treatments of the functionalized surface it was possible to observe the temperature that chemical groups started to leave the surface. The sample spectra, illustrated in Figure 9, was compared with that at room temperature and the data normalized; so the peaks show the disappearance of bands and the band assignments are listed in Table III.

No change was observed in the spectra until 50°C when a broad peak developed at 1050 cm^{-1} , which was assigned to siloxane bonds, also at this temperature a broad band at 3100 cm^{-1} was seen due to hydrogen bonded amines. At 60°C amine I and II bands due to the cysteine appeared, and an increase was seen in both the $\nu(\text{C—H})$ bands and silane peaks. In addition to this, peaks appeared at 3700 cm^{-1} showing that free hydroxyl groups from the titania surface had dissociated. No significant change was seen after this until 100°C when there was a dramatic increase in the siloxane bond intensity, which appeared to mask the bands from the cysteine. The imide peaks from the sulfo-SMCC cross-linker were not observed clearly until 140°C , apart from a small peak at 100°C .

TABLE II
Comparison of Measured and Predicted Coating Thicknesses

	Measured Thickness (nm)	Modelled Thickness (nm)
Stage 1. Monofunctional Silane	—	0.75
Stage 2. Sulfo-SMCC	$0.89 (\pm 0.09)$	0.89
Stage 3. Cysteine	$0.01 (\pm 0.09)$	0.06
Total	$1.65 (\pm 0.18)$	1.70

The total measured thickness value includes the modelled value for the silane thickness, due to lack of data.

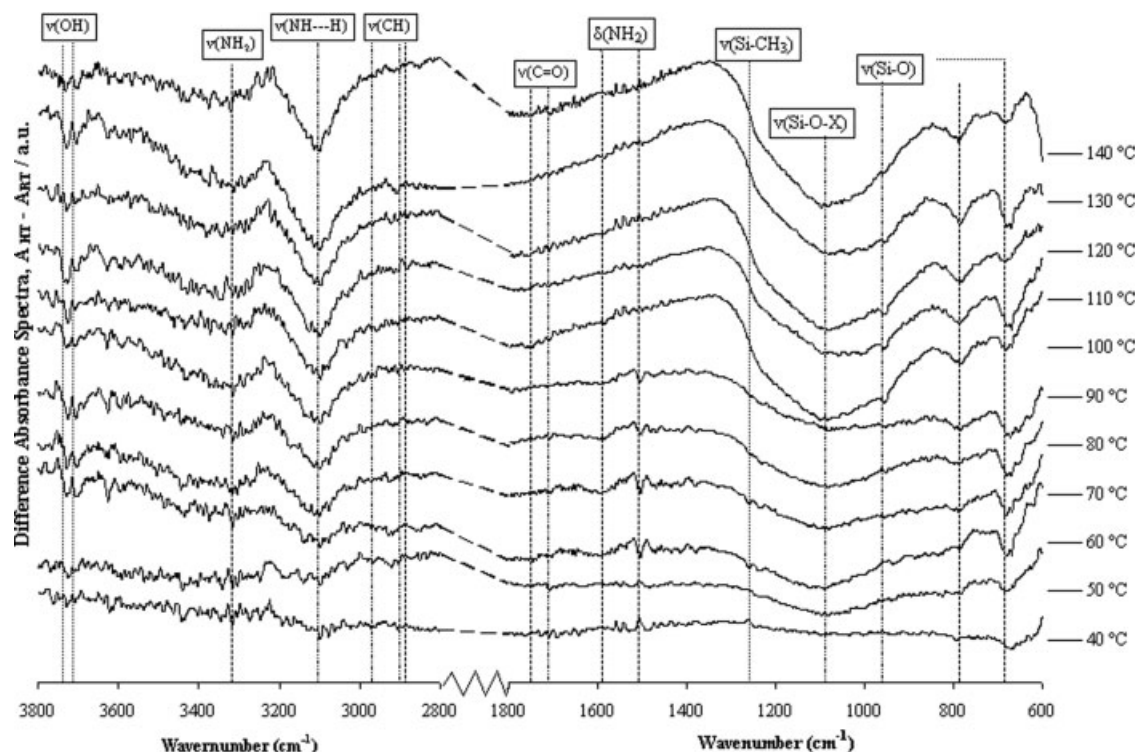


Figure 9. Infrared spectra after incremental heat treatments (A_{HT}) of cysteine functionalized titanium samples up to 140 °C, the difference spectra illustrated and a sample at room temperature was used as a control (A_{RT}). Region from 600 to 3800 cm^{-1} shown. Each data point represents the average of a sample size of three.

Initial cell attachment and spreading

To test the effect of the surfaces on cell attachment and spreading, 90 min cell attachment was performed on the samples at each stage of functionalization in both serum-free and serum-containing

TABLE III
Assigned Peak Positions of Chemical Groups

Wavenumber (cm^{-1})	Assignments	Description	References
670	$\nu(\text{Si}-\text{O})$	Siloxane bonds	14
800	$\nu(\text{Si}-\text{O})$	Siloxane bonds	14
955	$\nu(\text{Si}-\text{O}-\text{Ti})$	Siloxane bonds	15
1078	$\nu(\text{Si}-\text{O}-\text{X})$	Siloxane bonds	4, 16
1253	$\nu(\text{Si}-\text{CH}_3)$	Methyl	15
1503	$\delta(\text{NH}_2)$	Amine I	4, 7, 17
1592	$\delta(\text{NH}_2)$	Amine II	4, 7, 17
1720	$\nu(\text{C}=\text{O})$	Carboxyl from imide ring	19
1775	$\nu(\text{C}=\text{O})$	Carboxyl from imide ring	19
2800–3000	$\nu(\text{CH})$	Alkyl groups	3, 14
3100	$\nu(\text{NH}_2\cdots\text{H})$	Hydrogen bonded amine	14
3320	$\nu(\text{NH}_2)$	Free amine	4, 14, 17
3700	$\nu(\text{OH})$	Free hydroxyl	18
3730	$\nu(\text{OH})$	Free hydroxyl	18

ν = stretching vibrations and δ = bending vibrations, the X denotes either a silicon or carbon atom.

media. The cell attachment was measured using by propidium iodide staining then cell counting, and the cell morphology was examined using SEM and the cell areas quantified using Image J software (<http://rsb.info.nih.gov/ij/>). When cultured in serum-containing media the untreated titanium surfaces showed high cell density of cells as can be seen from Figure 10(a); these were used as the positive control. Significantly lower cell density was noted on the silanized surfaces; however, an improvement in cell response was observed after crosslinking of sulfo-SMCC and cysteine functionalization resulting in a greater cell density than the titanium control. The cell density on surfaces cultured in serum-free media had the same trends although with fewer cells. The cell area results shown in Figure 10(b) correspond with the cell density results; poor cell spreading was observed on silanized surfaces but after functionalization the spreading increased to values comparable with the control. The cell morphology on the untreated titanium surfaces showed evidence of filopodia and lamellopodia formation whereas more rounded cell morphologies were seen on silanized surfaces, and the crosslinked and cysteine coupled surfaces had a flatter morphology with filopodia clearly visible. The attachment in serum-free media had the same trends as serum containing, though the cells were generally less spread and more rounded.

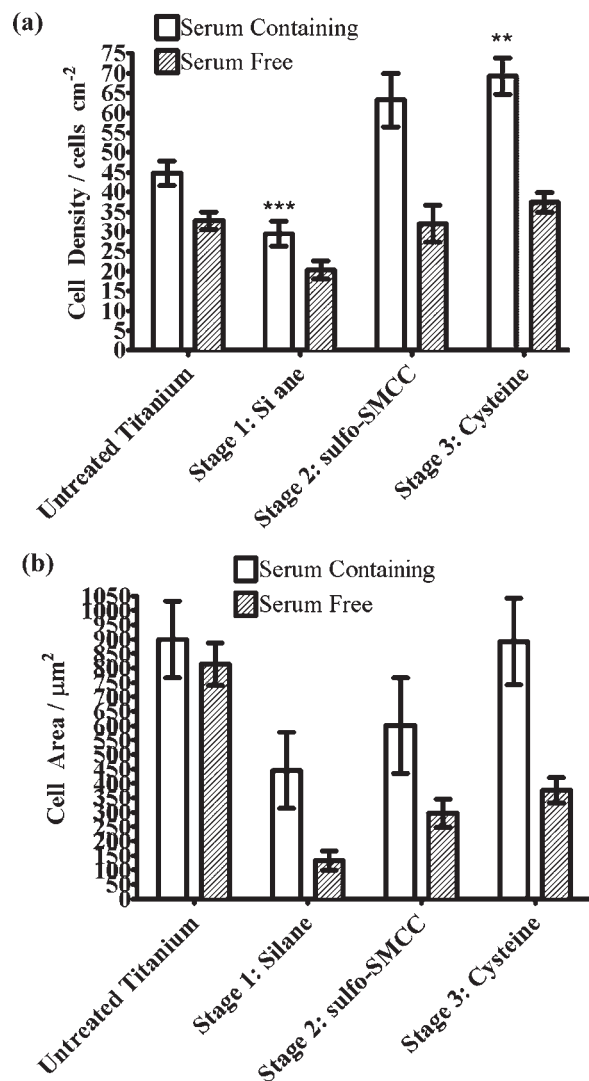


Figure 10. Cell areas (a) and cell density (b) measured on titanium samples at different stages of peptide functionalization when cultured for 90 min in both serum containing and serum free media using fibronectin as a control. Significance compared to the untreated titanium of $p < 0.001$ is denoted by ***, and $p < 0.05$ is denoted by **. Average cell area was calculated from a sample size of three with SEM micrographs measured of >30 cells per sample, the cell density was found for each sample from 22 microscope images of size $250 \mu\text{m}^2$.

DISCUSSION

When carrying out silanization using tri-functional silanes it is common to use a dry nitrogen atmosphere to keep siloxane reactions to the surface monolayer, minimizing polymerization reactions between the silane chains away from the surface. The hypothesis behind the oxidation process is that it would generate more surface hydroxyl groups on the titania, these increased hydroxyl groups allow more silane molecules to bind to the surface. However, the nitrogen atmosphere was shown to improve the

mono-functional surface reaction, significantly more than the effect of oxidizing the titanium surface, see Figure 2. It is not possible for the mono-functional silane to form networks on the surface therefore the nitrogen atmosphere must be important to help prevent dimerization of the silane molecules promoting reactions with the surface.

A wide variety of trifunctional silane reaction times have been used, the longer times have been reported to result in greater polymerization and less uniform structures.¹⁹ It was demonstrated in Figure 3(a) that to get optimum reactions using the methods shown here with APDMES, a time period of around 3 h was required.

Topographical examination of the difference between trifunctional and mono-functional silanized surfaces in Figure 4 illustrated how networking of the trifunctional silane affects the surface structure creating clusters of organic material, and that the controlled conditions used here did not produce a monolayer. Several groups claim to produce monolayers of silane with APTES, but this is often not supported by sufficient characterization^{20,21} and this trend has been noted previously in the literature by Olmos et al.¹¹ Vandenberg et al.¹⁹ carried out a careful study on the optimum reaction conditions of APTES and showed that short reaction times, low concentrations, and short curing times are necessary to minimize polymerization of the silane.

In this work, the optimum conditions were carefully chosen for APDMES and the samples were treated with APTES in the same manner. When surfaces were functionalized with APDMES in a three-stage reaction, increased roughness was observed after each stage (see Fig. 5), therefore showing that the layers were not being deposited uniformly. In contrast, the mono-functional silane layer had a relatively uniform surface with a roughness only twice that of polished titanium; however, small defects would have been multiplied when the upper layers were reacted. The final surface had clusters of organic material with distances approximately $5 \mu\text{m}$ apart, with a roughness of almost 10 times that of polished titanium. If functionalization were carried out using the trifunctional silane instead of the mono-functional silane, because the initial surface was an order of magnitude rougher it would therefore be expected that these features would roughen further. These results thus illustrate the advantages of using a mono-functional silane for surface functionalization.

The success of the coupling reactions was confirmed by XPS analysis of the surfaces at each stage, see Table I. Results showed increased intensity in expected peaks from the silane (carbon, nitrogen, silicon, and oxygen). These peaks decreased upon crosslinking but not below that of untreated titania.

nium, this is most likely because silane is being washed from the surface. The silane has already been washed with toluene which will have removed physically adsorbed species, therefore it is inferred that the PBS is causing hydrolysis of the silane from the surface resulting in the further decrease seen.

From the DPI results and modeling, it is estimated that a monolayer of the coupled material would be approximately 1.7 nm thick of which the mono-functional silane component of 0.73 nm. This value assumes that the organic material has formed a uniform monolayer. It is clearly seen from the AFM results in Figure 5 that the final surface structure was much greater in thickness than 1.7 nm, as the *z*-range is 410 nm. Thus a monolayer of coupled biomolecules was not being produced, even though the specificity of the reactions should not result in any networking. It is suggested that this was due to hydrogen bonding (Kowalczyk et al.²³ showed that silanes can be in two states, bound by the ethoxide group or by the amine) resulting in the build up of organic material. Despite the build up, the resultant surface is shown to be a significant improvement compared with tri-functional silanes.

It has been stated by researchers^{10,11,13,22} that mono-functional silanes degrade quicker than tri-functional ones, and often tri-functional silanes are chosen as a result of this. This trend is not agreed by all researchers¹¹ and quantification of the stability of biomolecules coupled using mono-functional silanes may prove them to be more applicable for biomaterials applications than expected. It was on this basis that the stability tests were carried out to determine the degradation time of the coating in different environments and therefore to obtain a handle on the practicality of such coatings.

The effect of humidity was found to increase degradation because the siloxane bonds are prone to hydrolysis.¹³ The infrared results shown in Figure 8(a) are consistent with these findings; the results showed that samples left in water degraded within 11 days, 1[1/2] times faster than those in a desiccator. From this it can be inferred that the silane bonds were the controlling factor in the degradation rate; however, if this were solely the case the degradation curves would fit a pseudo first-order kinetic reaction model,¹¹ which is clearly not the case. Therefore, although the silane was the dominant factor in the degradation the other reactants were influencing the rate.

A simple dependence of stability on pH was not observed in the reaction due to the complex degradation of the coupling layers. However, samples at the lowest pH of 3 were shown to be the most stable; although even these were estimated to last only ~18 days. A pH lower than 3 was not tested, although it would be expected that acid hydrolysis would be induced in highly acidic solutions causing

increased degradation of the coating. The increased hydrolysis of silanes in basic solutions has been reported previously by Olmos et al.¹¹ and they also concluded that the detrimental effect of pH is strongest as the functionality of the silane increases, so it is predicted that titanium functionalized using a tri-functional silane would not last as long as the mono-functional coatings reported here.

Thermal treatment of the coatings allowed insight into the chemical structure of the functionalized surfaces. At 50°C vibrational groups due to the silane (siloxane bonds) were observed, and by 100°C these bands had increased significantly. The loss at lower temperatures may have been due to physisorbed silanes, which were not entirely removed from the washing, and at 100°C the silanes covalently bound to the surface which require more energy to disassociate started to be removed. The appearance of bands at 3100 cm⁻¹ were assigned to hydrogen bonded amine groups, and these were observed at 50°C, which supports this theory. It is proposed that the physisorbed mono-functional silane molecules were not washed from the surface because they are hydrogen bonded through the amine end of the molecule. It has been well documented that trifunctional silanes form these structures^{13,22} and is likely that mono-functional silanes behave in the same manner. The amine bands from the cysteine and imide peaks from the crosslinker were observed indicative of successful functionalization; the cysteine appears to degrade around 60°C while the crosslinker is stable up to 100°C.

Cell adhesion and spreading studies supplied valuable *in vitro* information about the initial cell responses to the functionalized surfaces. The varying cell responses could be influenced by both the surface chemistry and the topography. The AFM results showed a certain degree of variation in the surface topography; however, the RMS magnitude only varied between 1 and 17 nm and when the roughness was examined against the cell area and density no clear correlation was observed. It was therefore concluded that the cells were responding primarily to the surface chemistry.

After silanization a significant ($p < 0.001$) decrease in cell density was seen compared with the untreated titanium surface in both serum-free and serum-containing media. Cell spreading was also decreased and the SEM micrographs illustrated very rounded cells with little to no processes visible. This poor cell adhesion could be attributed to the hydrophobic nature of silanized surfaces²⁴ or it may be an indicator that the silane is toxic to cell function.²⁵ The observed trend was clearest in the serum-free cell area results, and this may support the theory that it was the hydrophobic nature of the silanized surface that induced the cellular response, rather than toxicity, for the following reasons. If the media

contained serum then the serum proteins would deposit in the first few seconds, changing the surface hydrophilicity and reducing the differences seen between the samples, thus the serum-free media would show increased differences. In addition to this, greater variation was seen in the cell area results compared with the cell density values which imply that the interaction of the cell with the surface was due to cell spreading on the surface and not the initial cell attachment. The cell membrane is primarily composed of a lipid bilayer which has a hydrophilic outer layer; this would be more likely to bind to a hydrophilic surface compared with a hydrophobic one, and this may explain the initial responses to the silanized samples.

After crosslinking and functionalization, the cell density increased to significantly more than the control ($p < 0.05$), spreading also improved to comparable values to the control, and SEM micrographs show filopodia formation. This supported the evidence from the characterization that the final stages of functionalization were successful, and gave an indication that though the silane had detrimental effects these were negated by the peptide coupling.

With respect to orthopedic applications, this positive cell response to the coupled surface is encouraging, although more long-term studies are required to discover if the underlying silane layer produces problems after degradation.²⁵ In addition, the lifetime of the coating (11 days in aqueous environments, which could approximate physiological conditions) would be long enough to induce a cellular response *in vivo*; however, would not last the implant lifetime. The lifetime of the coating may be improved through an increase in the length of the alkyl chain of the silane, which may improve the packing density resulting in a structure akin to a self-assembled monolayer. Another possibility would be to alter the silane structure to increase its hydrophobicity or steric hindrance, restricting attack by water. If the silane stability were increased the biomolecule would remain attached for longer and potentially induce a greater response. In addition, any detrimental effects of the degradation products would be hindered due to the slow rate of release. The uniformity of the coatings produced and the simplicity of the reaction procedure could provide an ideal method for examining cell responses to biomolecules *in vitro*, and this could be a viable alternative to using trifunctional silanes.

CONCLUSIONS

The feasibility of using mono-functional silanes for the functionalization of titanium has been characterized, optimized, and addressed in terms of coating

stability and initial osteoblast attachment. The use of a mono-functional amino-silane to couple peptides to the surface of titania has been thoroughly characterized, and its potential use as a replacement for trifunctional silanes investigated. Functionalization was shown to be successful and the coating formed was thinner and more uniform than similar trifunctional amino-silane structures. The characterization revealed that a monolayer was not forming on the surface and that the final coupled surface consisted of aggregates with an average spacing of 5 μm . Furthermore, this study showed that covalent attachment with mono-functional amino-silanes can produce coatings that will last up to 17 days in an acidic environment. HOS cell adhesion responses to the silane layer was poor; however, after crosslinking of the peptide cell responses were improved to a level equivalent to that of the control sample illustrating the success of this coupling method and its potential as a procedure for attaching biomolecules to titanium surfaces.

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